

ACTUATORS & DAMPERS

ROUND CONTROL DAMPERS CDRS25 SERIES

DESCRIPTION

The Ruskin CDRS25 Series round damper frames are made of 20-gauge welded, galvanized steel, 7" in length. Blades are double-skin galvanized steel, strength-equivalent to 14-gauge steel but lighter to handle. Shaft extensions are 1/2" diameter with stainless steel bearings for long life damper actuation. Standard neoprene blade edge seals offer superior low-leakage performance. Optional aluminum or stainless steel construction is available, as well as an actuator mounting bracket.

FEATURES

- Round sizes from 4" to 24"
- Velocities up to 4000 FPM
- Neoprene blade seal standard
- 20-gauge frame
- Two-ply blade, strength equivalent to 14-gauge steel

OPERATION

The CDRS25 is ideal for exhaust air modulation, supply air volume control, zone temperature control, minimum outdoor air intake control, and many other applications in both high-velocity and high-pressure systems. Made specifically for easy installation in spiral ductwork, stiffener beads allow for easy sealing of duct connections.



CDRS25G-N-1-X-10



CDRS25G-N-1-B-10



OPTIONS

- Edge seals (none, silicon, EPDM, Viton®)
- Stainless steel construction
- Aluminum construction
- Actuator mounting bracket

SPECIFICATIONS

Size	4", 5", 6", 7", 8", 9", (10" to 24" even)	Leakage Class	
Type	Round, single-blade, 90° rotation	With Seals	AMCA Class 1
Shaft		Without Seals	1.4% to 5.5% of maximum flow
Length	7" (17.8 cm)	Blade Seals	Optional (See ordering)
Diameter	1/2" (1.3 cm)	Frame	Galvanized 20-gauge steel
Actuator Bracket	Opt. galvanized or stainless steel, 5.5"W x 9.3"L (to shaft center)	Bearings	Stainless steel
Operating Torque	(4xD") + 20 in-lb (with seals); (1.5xD") + 20 in-lb (without seals)	Blade Design	Riveted double-layer galvanized steel, full blade neoprene seals (standard, others optional)
Maximum Static Pressure		Operating Temperature	-50° to 250°F (-46° to 121°C)
4" to 6"	10" WC	Dimensions	4" through 24" diameter, 7" frame length
7" to 12"	8" WC	Weight	Approximately 1 lb per inch diameter
>12"	6" WC	Warranty	1 year
Maximum Velocity	4000 ft/min (28.5 m/s)		

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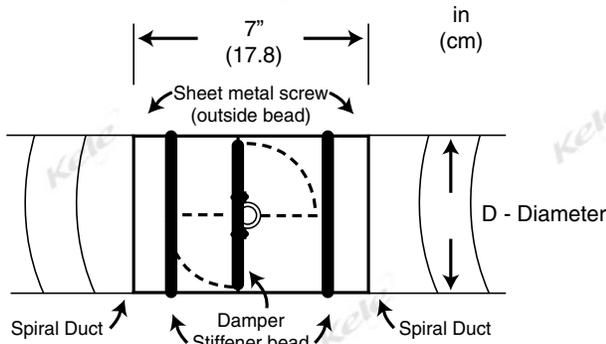
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INSTALLATION



PERFORMANCE REFERENCE STANDARD PER AMCA

Pressure/ Class	Leakage by Static Pressure, FT ³ /MIN/FT ² (L/S/M ²)			
	Required Rating		Extended Ranges (Opt.)	
	1" WC (0.25 kPa)	4" WC (1.0 kPa)	8" WC (2.0 kPa)	12" WC (3.0 kPa)
1A	3 (15.2)	8 (40.6)	11 (55.9)	14 (71.1)
1	4 (20.3)	8 (40.6)	11 (55.9)	14 (71.1)
2	10 (50.8)	20 (102)	28 (142)	35 (178)
3	40 (203)	80 (406)	112 (569)	140 (711)

ORDERING INFORMATION

MODEL	DESCRIPTION
CDRS25G	Round galvanized steel control damper
CDRS25A	Round aluminum control damper
CDRS25S	Round 304* stainless steel control damper
BLADE SEAL OPTIONS	
N	Standard neoprene seals, AMCA Class 1 leakage
X	No blade seals, no leakage class, approximate leakage 1.4% to 5.5% of maximum flow at 4" W.C., not recommended for OSA intake
E	EPDM blade seals, AMCA Class 1 leakage
S	Silicone blade seals, 400°F (204°C), AMCA Class 1 leakage
V	Viton blade seals, AMCA Class 1 leakage
AXLE CONSTRUCTION	
1	Standard galvanized steel axle, 1/2" diameter, extending 5.5" outside damper
2	Stainless steel axle, 1/2" diameter, extending 5.5" outside damper (Note: used on all stainless steel dampers)
MOTOR MOUNTING OPTIONS	
X	No mounting bracket, with 5.5" shaft extension
B	Galvanized steel actuator mounting plate, 16 AWG, 5.5"W x 12"L, with 4" shaft extension
SSB	Stainless steel actuator mounting plate, 16 AWG, 5.5"W x 12"L, with 4" shaft extension
SIZE (OUTSIDE DIAMETER IN INCHES)	
(OD)	Duct outside diameter (4, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 22, 24) inches available Note: All units are furnished approximately 1/8" smaller than the outside diameter dimension to facilitate spiral duct connection.

Example: CDRS25N1B(12) CDRS25 round steel control damper, with seals and actuator mounting plate, 12" diameter.
* 316 stainless steel also available as special order, call Kele

TS-470
TS-470-2
TS-470-P

TS-475
TT-470

RELATED PRODUCTS

Damper position switch with SPDT mercury switch, for 1/2" shaft
 Damper position switch with two SPDT mercury switches, for 1/2" shaft
 Damper position switch with SPDT mercury switch, for 1/2" shaft, stainless steel housing, and plenum-rated cable
 Non-mercury damper position switch, SPDT, for 1/2" damper shaft
 Tilt transducer with 1/2-in crank arm, 4-20 mA loop powered